

## Investigation Form for Color Feeder

### Molding Parameter:

- Charge time (the lasting time for screw rotates back to plasticize resin) for each cycle: \_\_\_\_\_ seconds;
- Cycle time: \_\_\_\_\_ seconds;
- Real shot weight: \_\_\_\_\_ grams.

### Color additive:

- Name of color additive: \_\_\_\_\_;
- Figure (outlook) of color additive: \_\_\_\_\_;  
Color granules are:  uniform (equal) or  not;
- Gravity of color additive: \_\_\_\_\_ g/cm<sup>3</sup>;
- Percentage of color to be mixed: \_\_\_\_\_ %;